HOWARTH REVERSIBLE SASH CENTERS

1914



MICHIGAN ENGINE VALVE CO.

Sole Manufacturers

DETROIT, MICH.



HOWARTH REVERSIBLE SASH CENTERS

1914

Destroy All Previous Issues

Philadelphia Representatives
OFFICE: 521 Commerce St.
BOTH PHONES

MICHIGAN ENGINE VALVE CO.

Sole Manufacturers

115 and 117 W. Columbia Street, DETROIT, MICH.

TO ARCHITECTS, BUILDERS and THE HARDWARE TRADE

We take great pleasure in presenting our patrons with our Illustrated Catalogue and Price List of 1914. We have availed ourselves of this opportunity to more fully illustrate our line of Howarth Reversible Sash Centers with complete details for each Center, and on examining our revised Catalogue you will readily see that we have greatly increased our variety of sizes to meet the constantly increasing demand for the Howarth Reversible Sash Centers illustrated herein.

Hoping that our efforts will, as in the past, be rewarded by the liberal and continued orders of our customers and the general trade, we are,

Yours respectfully,

MICHIGAN ENGINE VALVE CO.

TERMS

All goods are sold payable in thirty days' time from date of invoice.

A cash discount of TWO PER CENT will be allowed if paid within ten days from date of invoice.

All goods are sold F. O. B. Detroit, Mich., and will be shipped by freight, unless otherwise ordered

We allow no claims for damages after goods have been receipted for in good order by transportation company.

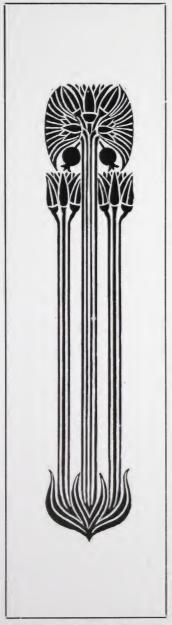
All claims for shortages and errors must be made within ten days from date of shipment.

All remittances must be made by draft on New York or Detroit without allowances for exchange or express charges.

Discounts from list price will be quoted to the hardware trade on application.

Prices subject to change without notice.

REMARKS



SEE APPENDED INFORMATION

HOWARTH S A S H CENTERS

for over fifteen years, and we have over 1,500,000 sets in use, which is good evidence that they are what we recommend them to be. They are recommended by all the leading architects throughout the United States and Canada. We manufacture Centers for all classes of buildings, such as residences, schools, churches, office buildings, court houses, postoffices, railroad depots, factories, car barns, power houses, etc.

We finish them in any special finish that may be required to match other hardware finish specified.

5 REASONS WHY

HOWARTH REVERSI-BLE SASH CENTERS ARE AT THE HEAD

First—You can pivot any window made on *Howarth* Reversible Sash Centers.

Second—Howarth Reversible Sash Centers are so constructed as to enable you to retain a double stop all around the sash, thereby making a perfect weather-proof window. Hung on pivots.

Third—Howarth Reversible Sash Centers are so made as to allow the reversing of all windows for cleaning purposes, and entirely doing away with the danger and inconvenience of climbing outside to wash windows:

FOURTH—Howarth Reversible Sash Centers are made and finished in the best possible manner. Every Center that we make has machine finished bearings, thereby making a Center that will always work smooth and perfect.

FIFTH—Howarth Reversible Sash Centers are less expensive to use than any other Centers made, if the parties using them want a weather-proof window and a window that will reverse for cleaning.

TO THE HARD-WARE TRADE

HOWARTH Reversible Sash Centers are put up in neat, strong pasteboard boxes, suitable for placing on the shelves with the best grades of hardware. Each package is marked and numbered in a neat and distinct manner, so that one can tell at a glance just what kind of goods each package contains.

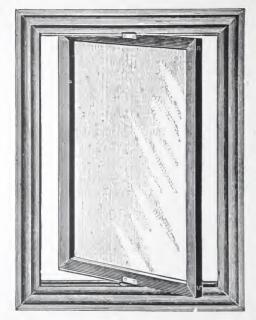
Howarth Reversible Sash Centers are made up in the following finishes for regular stock goods:

IRON—DEAD BLACK IRON
AND
BRASS—POLISHED BRASS

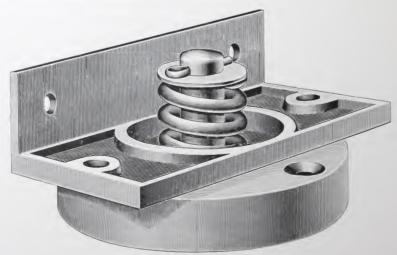
Howarth Reversible Sash Centers can be furnished in any special finish to match finish of other hardware. Prices quoted on same on application.

AUTOMATIC

Nos. 600 B to 0604



NOTE—Be sure and make bottom rail of sash from 4 to 6 inches wide, according to size of sash.



Patented October 2, 1900. Architects please specify by Number Detail page 26.

Golden Improved Automatic Sash Centers

For Large Windows

Nos. 600 B to 0604

This Center is particularly adapted for hanging large windows hung on top and bottom.

This Center works automatically, and is made with a very heavy spring, and will hold the window in any position. Make the window frame in the usual way. They need no special frame. See detail page 26.

Directions for applying Centers: The Centers are to be put on the sash, sash slid in place. Close the sash and screw plates to head and sill, swing the sash outside inside, set glass, reverse sash and plant stops on frame. Be sure and add the drip strip on the bottom rail as shown in detail, page 26.

	IRON—DEAD BLACK.	Special Finishes See Below
No. 600B	$1\frac{3}{8}$ to $1\frac{7}{2}$ inch sashper set, \$1.20	\$2.00
No. 600	13/4 to 17/8 inch sashper set, 1.40	2.20
No. 601	2 to 21/8 inch sashper set, 1.85	2.65
No. 602	21/4 to 23/8 inch sashper set, 2.20	3.10
No. 603	$2\frac{1}{2}$ to $2\frac{5}{8}$ inch sashper set, 2.50	3.50
No. 604	3 inch sashper set, 2.85	3.95
	CAST BRASS—POLISHED.	
No. 0600B	13/8 to 11/2 inch sashper set, \$4.40	\$5.05
No 0600	13/4 to 17/8 inch sashper set, 4.60	5.25
No. 0601	2 to 21/8 inch sash per set, 4.85	5.50
No. 0602	21/4 to 23/8 inch sashper set, 5.40	6.10
No. 0603	$2\frac{1}{2}$ to $2\frac{5}{8}$ inch sashper set, 6.00	6.75
No. 0604	3 inch sashper set, 7.00	7.75
N B-Wh	en ordering this class of centers give thickness	of sash

ONE SET PACKED IN EACH BOX—Brass and Plated goods packed with screws.

For detail see page 26.

SPECIAL FINISHES:—Price List for special finishes in Iron List above is for iron centers finished in Polished Brass, Bronze, Antique Copper or Sanded Statuary Brass.

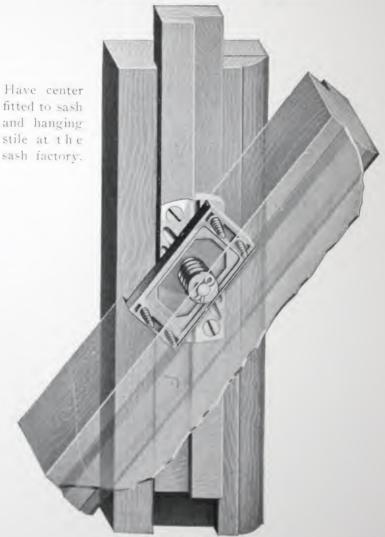
Price List for special finishes in Brass List is for Brass centers finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.

Howarth Friction Sash Center

An Ideal Pivot

For Office Buildings, Residences, Public Buildings, Factories, Etc.



Patented Oct. 2, 1900. Nos. 300 A to 0306

Detail page 27. Price List page 11.

Architects please specify by number.

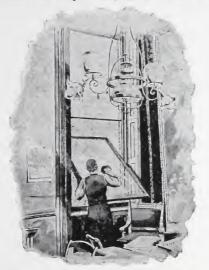
Howarth Friction Sash Centers

Nos. 300 A to 0306

This friction Center will hang any kind or thickness of Sash from $1\frac{1}{8}$ inch to 3 inches thick.

LARGE SINGLE WINDOWS

Can be hung on top and bottom or sides with these Centers. They need no adjusters, as the friction will hold the Sash in any position.



For Windows Hung On Cords and Weights

This center has no equal. The sash can be lowered or raised same as any double hung Sash and can be reversed outside inside for cleaning purposes. This feature makes it an ideal center for SCHOOL HOUSES, PUBLIC BUILD-INGS of all classes, WARE-HOUSES, OFFICE BUILD-INGS, etc., particularly those over two stories high, where the window cleaner is obliged to stand outside on the sill to do his work at a great risk of falling.

Factory Windows

They are just the thing for Factory Windows, where one or two Sash are to be swung in an opening and where plank frames are to be used and ventilation is required from the full opening. They can be adjusted at will to direct the air towards the ceiling or floor. The friction will hold them in any position they may be placed for this purpose.

For Inside or Outside Transoms

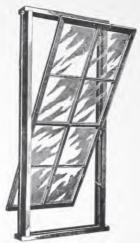
There is nothing better; they will hold the Transoms in any position without Transom Lifts. Operate with a pole and use a Transom Catch to lock when closed.

Directions for Applying

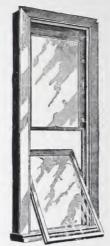
Rabbet the Sash on the outside from the top of the Sash to the center and on the inside from the center down to the bottom of the Sash. Make the Hanging Stile to conform with this reverse rabbet. Make rabbet ½ inch wide and half the thickness of Sash deep (see detail page 27). Fit Center to the Sash, then to the Hanging Stile. The top and bottom plates of these Centers are assembled at right angle with each other so that they can be easily screwed in place on both the Hanging Stile and Sash. After the Center is firmly screwed in place, the Hanging Stile can be closed on the Sash and fitted to the opening of the frame the same as an ordinary Sash. The Centers should be applied at the factory before the Sash are brought to the building.

Howarth Friction Sash Centers

Nos. 300 A to 0306



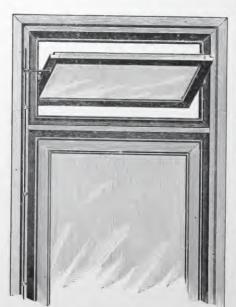
Plank Frame Window



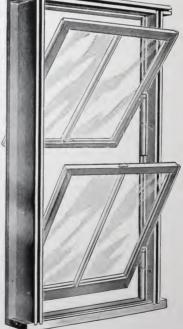
Sliding Window



Window Transom



Door Transom



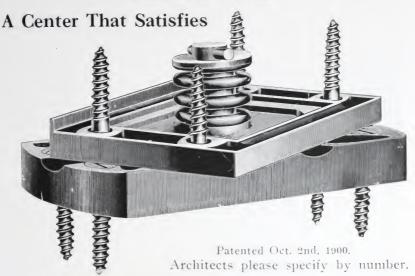
Double Hung Plank Frame

These are some of the places where the Howarth Friction Centers can be used.

See Detail page 27.

Howarth Friction Sash Centers

Nos. 300 A to 0306



PRICE LIST IRON—DEAD BLACK.	Special Finishes See Below
No. 300A, for 11/8 inch sashper set, \$1.00	\$1.80
No. 300, for 13% inch sashper set, 1.00	1.80
No. 301, for 13/4 inch sashper set, 1.15	2.00
No. 302, for 2 inch sashper set, 1.40	2.20
No. 303, for 21/4 inch sashper set, 1.70	2.55
No. 304, for 21/2 inch sashper set, 2.00	3.00
No. 305, for 23/4 inch sashper set, 2.30	3.35
No. 306, for 3 inch sashper set, 2.60	3.70
CAST BRASS—POLISHED.	
No. 0300A, for 11/8 inch sashper set, \$4.40	\$5.05
No. 0300, for 13/8 inch sashper set, 4.40	5.05
No. 0301, for 134 inch sashper set, 4.60	5.25
No. 0302, for 2 inch sashper set, 4.85	5.50
No. 0303, for 21/4 inch sashper set, 5.40	6.10
No. 0304, for 2½ inch sashper set, 6.00	6.75
No. 0305, for 23/4 inch sashper set, 6.50	7.25
No. 0306, for 3 inch sashper set, 7.00	7.75

ONE SET PACKED IN EACH BOX—Brass and Plated goods packed with screws.

For Detail See Page 27.

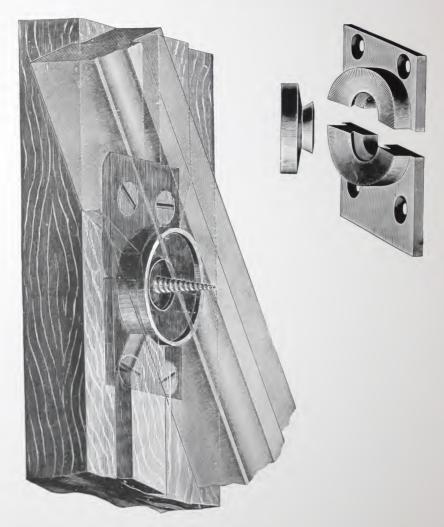
SPECIAL FINISHES:—Price List for special finishes in Iron List above is for iron centers finished in Polished Brass, Bronze, Antique Copper or Sanded Statuary Brass.

Price List for special finishes in Brass List is for Brass cen-

ters finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.

Nos. 50 to 052



Patented June 20, 1893.

Architects please specify by Number. Brass and plated goods packed with Screws.

Detail page 28.

Howarth Reversible Sash Centers

Nos. 50 to 052

Are especially adapted for all heavy outside plate glass transoms and windows, when such transoms or windows are to be pivoted on the sides.

These Centers are made with concave, convex and a dovetail joint and machine finished to give a perfect bearing and weather-proof joint.

How to Apply Centers

Mortise plates into stile flush, screw bottom plate fast. Mortise studs into sash, hang sash in place, turn sash across opening and put upper plate in place, then plant stops on to stile to fit in rabbet of sash. Bevels on end of stops touching centers may be cut any angle for reversing the sash. Sash should always be reverse rabbetted so as to swing in from the top. (See detail page 28.)

IRON—DEAD BLACK.	Special Finishes See Below
No. 50 for 13/4 to 2 inch sashper set, \$.90	\$1.80
No. 51 for 21/4 to 23/4 inch sashper set, 1.00	1.90
No 52 for 3 to 4 inch sashper set, 2.00	3.00
CAST BRASS—POLISHED.	
No. 050 for 134 to 2 inch sashper set, \$2.00	\$2.65
No. 051 for 21/4 to 23/4 inch sashper set, 3.00	3.70
No. 052 for 3 to 4 inch sashper set, 6.00	6.90

ONE SET PACKED IN EACH BOX—Brass and Plated goods packed with screws.

For Detail See Page 28.

SPECIAL FINISHES:—Price List for special finishes in Iron List above is for iron centers finished in Polished Brass, Bronze, Antique Copper or Sanded Statuary Brass.

Price List for special finishes in Brass List is for Brass centers finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.

Nos. 30 to 034

For Inside Transom Work



Architects please specify by number.

Brass and plated goods packed with screws.

Detail page 29.

Nos. 30 to 034

For Inside Transoms

These centers are especially adapted for hanging inside transoms in all classes of Public Buildings. It makes the transom just as tight, when closed, as though it was hinged at the top or bottom, and all will agree that a transom hung on pivots works much more perfect than when hinged, from the fact the transom when pivoted is evenly balanced, consequently does not throw so much weight on the transom lift.

This center is also used very largely for hanging round or elliptical windows.

How to Apply Centers

Use a Hanging Stile fitted to Sash with a reverse rabbet as shown on detail page 29. Rabbet the Sash on the outside from the top of the Sash to the center and on the inside from the center down to the bottom of the Sash, Hanging Stile to conform to this reverse rabbet. Make rabbet ½ inch wide and half the thickness of the sash deep. Fit center to the Sash, then to the Hanging Stile. This work should be done at the factory before the Sash are brought to the building.

IRON—DEAD BLACK.	Special Finishes See Below
No. 30 for 13/8 inch sashper set, \$0.	40 \$1.05
No. 31 for 1½ inch sashper set,	50 1.20
No. 32 for 13/4 inch sashper set,	60 1.40
	70 1.50
	75 1.55
	80 1.60
CAST BRASS—POLISHED.	
No. 030 for 13/8 inch sashper set, \$1.	20 \$1.85
No. 031 for 11/2 inch sashper set, 1.	60 2.25
No. 032 for 13/4 inch sashper set, 2.	00 2.65
No. 033 for 2 inch sashper set, 2.	25 2.90
No. 0331/2 for 21/8 inch sashper set, 2.	40 3.10
No. 034 for 21/4 inch sashper set, 2.	50 3.20
ONE SET PACKED IN EACH BOX-Bra	iss and Plated

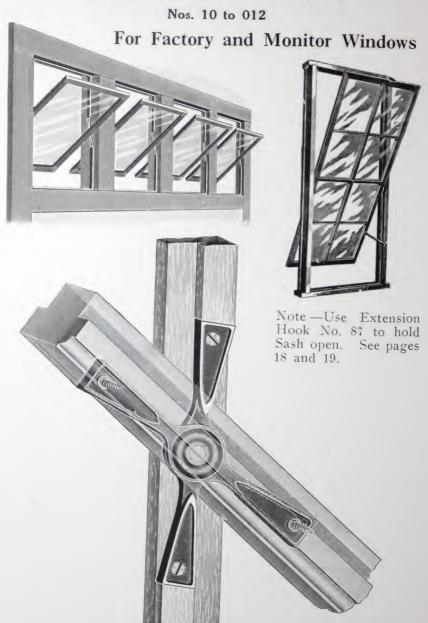
For Detail See Page 29.

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Price List for special finishes in Brass List is for Brass centers finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.

goods packed with screws.



Architects please specify by number. See detail page 30.

Nos. 10 to 012

For Factory and Monitor Windows

These Centers are particularly adapted for Sash hung on the sides; for Single or Double Hung Windows with plank frames, for Factory or Monitor Windows or any place where windows are to be operated in a battery with Sash operators. They will give the ventilation of the full opening and Sash can be reversed inside out for cleaning.

Use a reverse rabbet and Hanging Stile in connection with these Centers, as shown on detail page 30. This construction will allow for shrinking and swelling of the Sash and will also give the Sash a good clearance for swinging.

Center should be fitted to the Sash and Hanging Stile at the factory before Sash are brought to the building.

IRON—DEAD BLACK.	Special Finishes See Below
No. 10 for 13/8 to 11/2 inch sashper set, \$0.40	\$1.20
No. 11 for 13/4 to 2 inch sashper set, .50	1.30
No. 12 for 21/4 to 21/2 inch sashper set, .80	1.60

CAST BRASS-POLISHED.

No. 010 f	or 13/8	to 11/2	inch	sashper	set,	\$1.70	\$2.35
				sashper			3.25
				sashper			5.15

ONE SET PACKED IN EACH BOX—Brass and Plated goods packed with screws.

For Detail See Page 30.

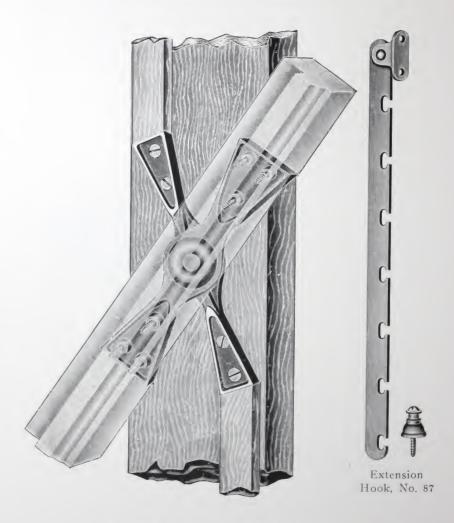
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Prices on other finishes quoted on application.

Nos. 20 to 022

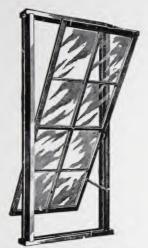
For Foundry Windows



Architects please specify by number.

Detail page 31

Nos. 20 to 022



For Factory and Foundry Windows

These Centers are intended for Factories, Foundries, Car Sheds, Barns, Stables, Machine Shops, etc., where an inexpensive construction for windows is wanted. The Sash require no rabbetting, the Frames can be plain plank frames, with stops nailed to them for the Sash to stop against as shown on detail page 31

These Centers are strong and serviceable, and will allow the Sash to turn outside in for cleaning. If wire guards are to be used fasten them to the Sash. The

Extension Hooks No. 87, as shown on page 18, make an ideal fixture for holding these Sash open at different angles; they have no thumb screws to get out of order and are always ready and positive.

IRON—DEAD BLACK.	Finishes See Below
No. 20 for 13% inch sashper set, \$0.50	\$1.30
No. 21 for 1¾ inch sashper set, .60 No. 22 for 2¼ inch sashper set, .90	1.40 1.70
CAST BRASS—POLISHED.	
No. 020 for 13/8 inch sashper set, \$2.30	\$2.95
No. 021 for 13/4 inch sashper set, 3.00	3.65
No. 022 for 2 ¹ / ₄ inch sashper set, 4.75	5.50
EXTENSION HOOKS.	
No. 87 Ironeach, \$0.30	\$1.00
No. 087 Brasseach, 1.00	1.60

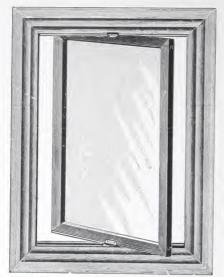
ONE SET PACKED IN EACH BOX—Brass and Plated goods packed with screws.

For Detail See Page 31.

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Price List for special finishes in Brass List is for Brass centers finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.



No. 110 Patented Feb. 6th, 1900

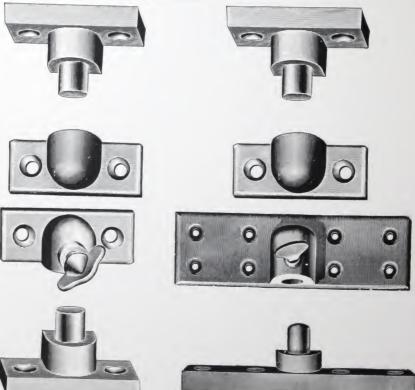
Howarth Sash Centers

Nos. 110 to 0111

Use No. 110 for Sash hung on sides: No. 111 for Sash hung on top and bottom.

Note—Be sure and make the Bottom Rail of Sash from 4 inches to 6 inches wide.

No. 111 Detail Page 32



Nos. 110 to 0111

These Centers are intended to hang Sash top and bottom or on the sides. They are a good, strong, serviceable Center and are easily applied. These Centers have a Thumb Screw which will hold the Sash at any angle without the use of an adjuster.

How to Apply Centers

Use a Hanging Stile in connection with these Centers. This Hanging Stile should be rabbetted the entire length on the inside, 5/16 inch wide and half the thickness of Sash deep, the Sash rabbetted the same. When Sash and Hanging Stile are put together the combined width of the rabbet will be 58 inch. Make a moulded stop to fill this rabbet and where the Sash are hung on sides nail this stop in the rabbet of the Sash above the Center and in the rabbet of the Hanging Stile below the Center. This will form a reverse rabbet. Cut the stop near the Center as shown on detail page 32 before nailing in place.

When Sash are hung on top and bottom make the bottom rail of Sash from four to six inches wide, according to size of Sash.

IRON—DEAD BLACK.	Special Finishes See Below
No. 110 for sash hung on sides per set, \$0.60 No. 111 for sash hung top and bottomper set, 1.25	\$1.40 2.05

CAST BRASS-POLISHED.

No.	0110	for	sash	hung	on	side	sper	set,	\$2.70	\$3.35
							bottomper			

ONE SET PACKED IN EACH BOX-Brass and Plated goods packed with screws.

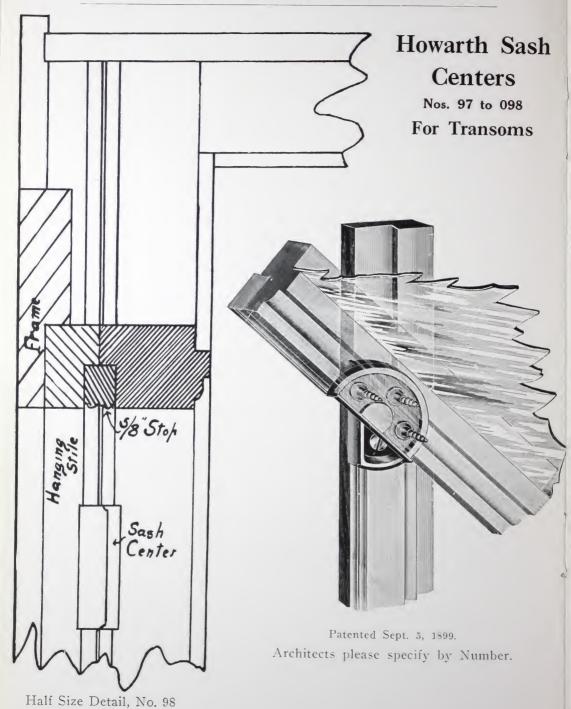
For Detail See Page 32.

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Price List for special finishes in Brass List is for Brass cen-

ters finished in Bronze, Nickle or Sanded Statuary Brass.

Prices on other finishes quoted on application.



Nos. 97 to 098

This Center is particularly adapted for transom Sash. It is strong and weather-proof; is quickly and easily applied, and the tight rabbetted joint excludes both weather and sound, making it especially adapted for outside and inside transoms.

You will note on detail on opposite page that the Sash and Hanging Stile are rabbetted their entire length from top to bottom on the inside and a stop 5% inch wide is nailed in the rabbet of the Sash above the Center and in the rabbet of the Hanging Stile below the Center to form a reverse rabbet. Fit and screw Center to Sash and Hanging Stile before stops are nailed in place.

Fit Centers to Sash and Hanging Stile at the factory before Sash are brought to the building.

IRON—DEAD BLACK. No. 97, 13% to 134 inch sashper set, \$0.70	Special Finishes See Below \$1.35
No. 98, 134 to 21/2 inch sashper set, .90	1.55
CAST BRASS—POLISHED.	
No. 097, 13% to 134 inch sashper set, \$1.40	\$2.05
No. 098, 134 to 21/2 inch sashper set, 1.60	2.25

ONE SET PACKED IN EACH BOX-Brass and Plated goods packed with screws.

For Detail See Page 22.

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Prices on other finishes quoted on application.

Nos. 1 to 03

For Oval or Circle Windows



Architects please specify by number.

See Detail Page 33.

Nos. 1 to 03

For Oval or Circle Windows

This is a tight joint Center and can be used for Oval or Circle windows hung on sides. Hanging Stiles should be used with these Centers rabbetted on the inside; Sash should also be rabbetted on the inside plant stop in rabbet, nailing same to the Sash above the Center and to the Hanging Stile below the Center, forming a reverse rabbet (see detail page 33).

Sash and Hanging Stile can also be reverse rabbetted on the solid as shown on cut on opposite page.

IRON

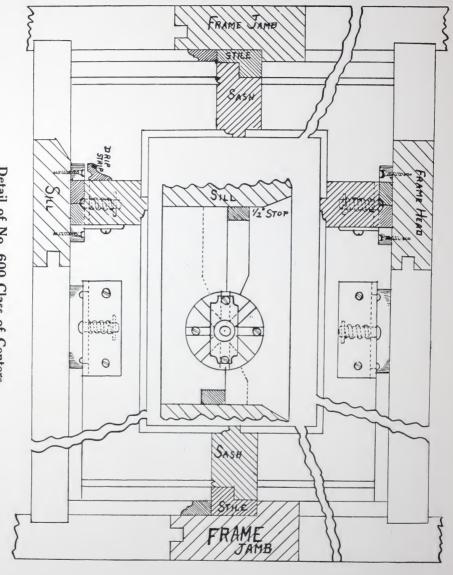
No.	1	for	13/8	inch	sashper	set,	\$0.55
No.	2	for	13/4	inch	sashper	set,	.65
No.	3	for	21/4	inch	sashper	set,	.75

CAST BRASS

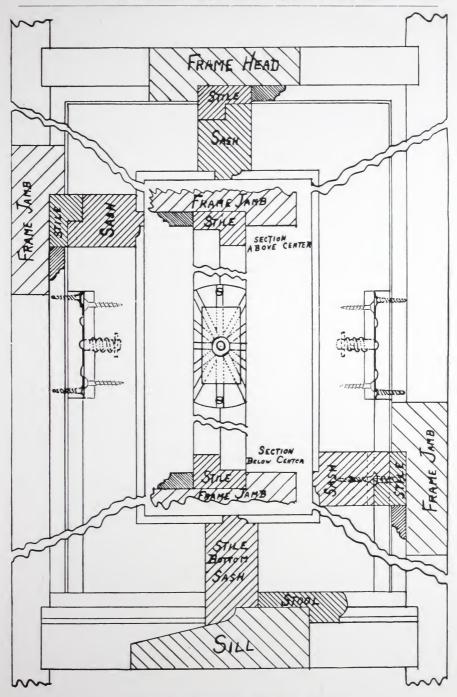
No.	01	for	13/8	inch	sashper	set.	\$0.60
No.	02	for	13/4	inch	sashper	set,	.80
No.	03	for	254	inch	sashper	set.	1.20

Packed with Screws. Detail page 33.

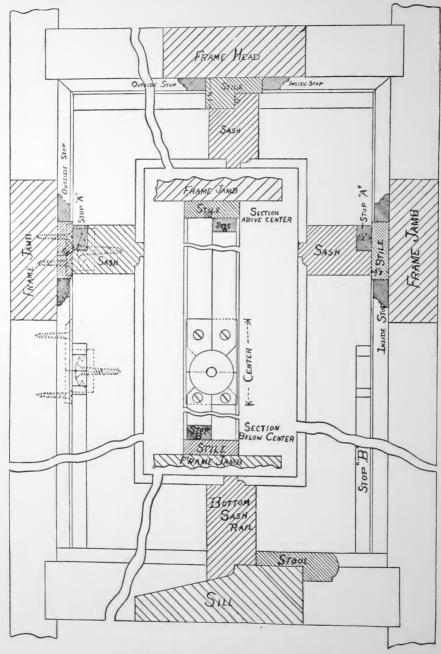
Prices for special finishes quoted on application.



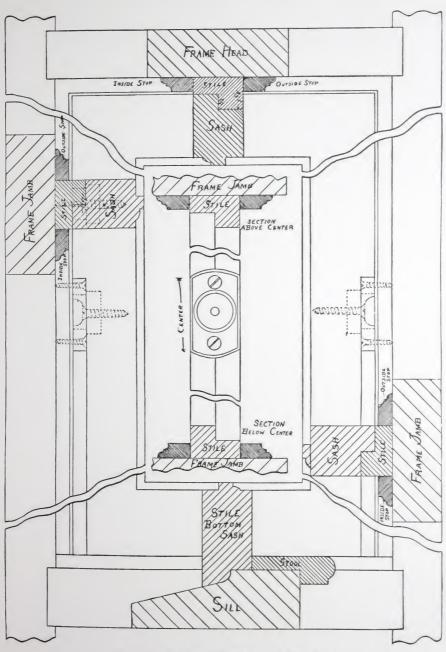
Detail of No. 600 Class of Centers See pages 6 and 7.



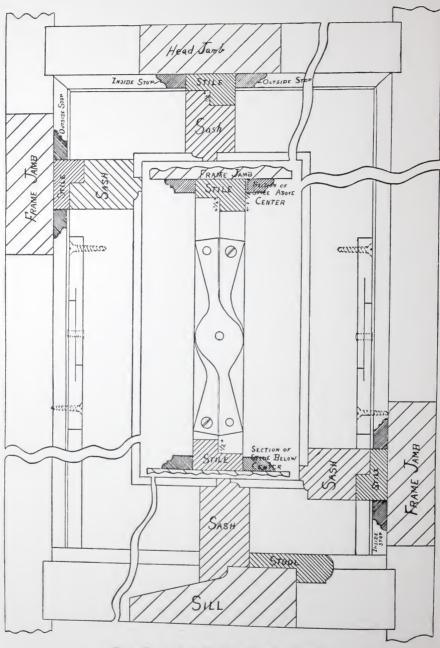
Detail of No. 300 Class of Centers See pages 8, 9, 10 and 11.



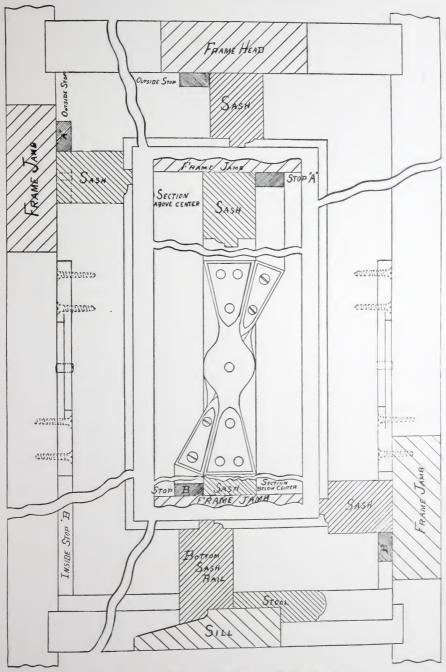
Detail of No. 50 Class of Centers See pages 12 and 13.



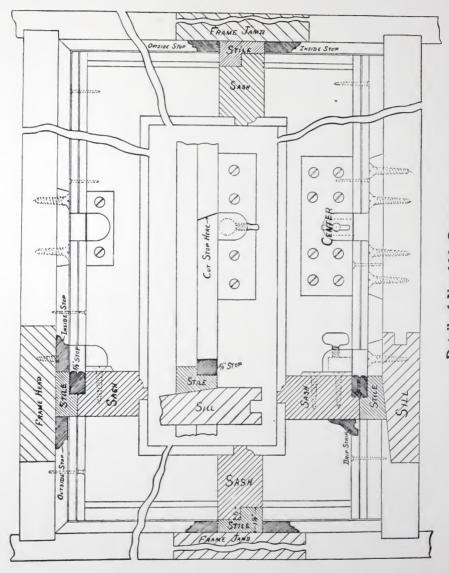
Detail of No. 30 Class of Centers See pages 14 and 15.



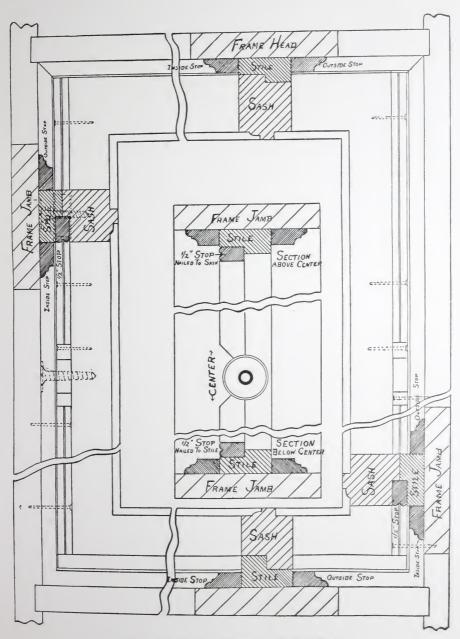
Detail of No. 10 Class of Centers See pages 16 and 17.



Detail of No. 20 Class of Centers See pages 18 and 19.



Detail of No. 111 Center See pages 20 and 21.



Detail of No. 1 Class of Centers See pages 24 and 25.

Where Howarth Sash Centers Are Used









Where Some of Howarth Sash Centers Are Used



Vestibule of the J. L. Hudson Building, Detroit, Mich.

Telegraph Code

Iron	Brass
No. 500	No. 0600 1 Anchor No. 0600 Apart Apart No. 0602 Arbore Arbore No. 0602 Atone Atone No. 0604 Avail Avail
No. 100 h Habe No. 200 Reavit No. 200 Reavit No. 200 Rived	No. 0200 A Reast No. 0200 Reast No. 0200 Recom No. 0202 Recom No. 0204 Ruster No. 0204 Ruster No. 0200 Ruster
No. 38 Case No. 38 Case No. 38 Chart	No. 650 Chp No. 651 Coart No. 652 Craft
No. 20 Teab No. 24 Dear No. 22 Deal No. 23 Deal No. 24 Dear No. 24 Decade	No. 000 Doff No. 021 Develop No. 012 Drab No. 022 Drab No. 022 Doff Doff No. 022 Doff Doff
No. 11	No. 010 Edge No. 011 Endure No. 009 Excell
Pang Pang	No. 020 Play No. 021 Food No. 022 Pray
No. 111 Holgs	No. 0110
Yo I Impose	No. 01 Javolee No. 02 Inwresp No. 40 Ivory
No. 87 Jan No. 84 Jan	No too Juggle
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How some san you ship Pledge Have you in stock Quaint After receipt no noder can ship in Raccie Ship by express Sheer Ship by freight Tuckle	
When will you ship our order Volley We expect to ship your order Wader We stopped by represe Vale We stopped by represe Vale	
We sloped by parcel post	

